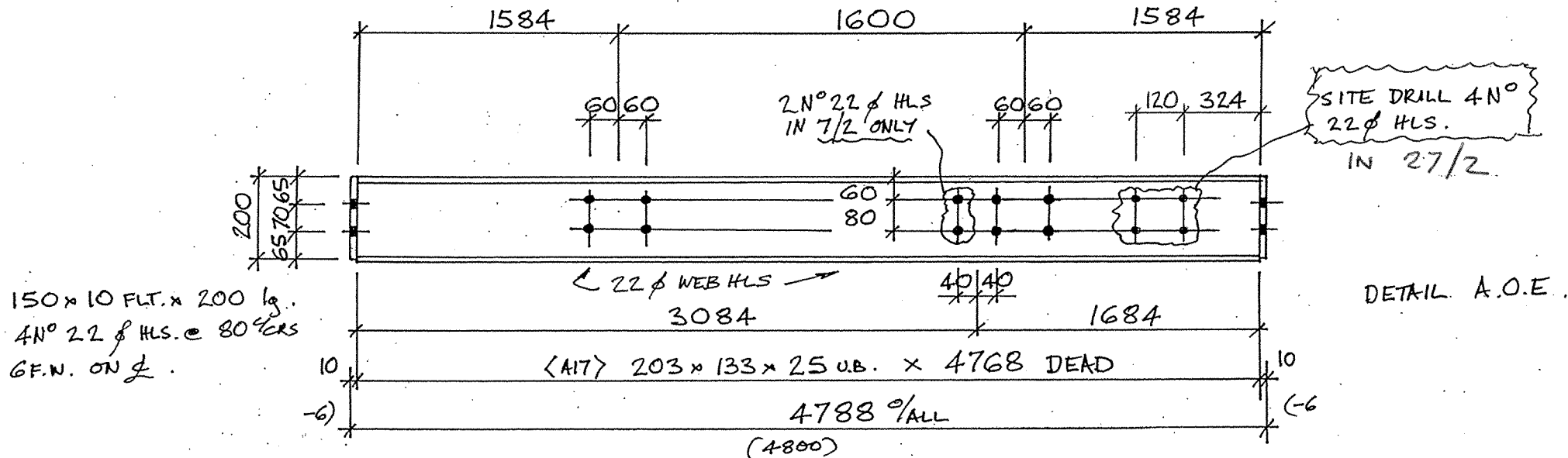


ALL SHS, RHS & CHS SECTIONS ARE GRADE  
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE  
MUST BE DONE USING LOW HYDROGEN WELDING RODS  
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



ONE N° ✓ THUS NOTED. MKD 27/2 7

LEONARD COOPER LIMITED STRUCTURAL ENGINEERS



REGISTERED OFFICE  
BALM ROAD, HUNSLET  
LEEDS LS10 2JR  
TEL: 0113 2705441  
FAX: 0113 2760659  
REGISTERED No.  
167872 LONDON  
sales@leonardcooperltd.co.uk  
www.leonardcooperltd.co.uk

REVISION A.

REVISION B.

REVISION C.

REVISION D

REVISION E.

ZONE

FABRICATION TOLERANCES  
TO BS5950 PART 2 (U.N.O.)  
(SHOWN ON L.C. PROCEDURE  
MIS-23)

SHOP BOLTS  
FINISH

4.6  
8.8

SHOP NOTES: (U.N.O.)  
ALL WELDS 6mm CONT. FILLET WELDS  
ALL STEEL TO BS EN 10025 GRADE S275JR

NO OFF TYPE DIAL TH P E H

PAINT SHOT BLAST TO SA 2.5. 1 COAT  
H.B.Z. P. PRIMER TO 80 MIC. D.F.T.

IDENTIFICATION MARKS MUST BE PLACED ON  
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR  
2) COLUMN WHERE INDICATED THUS: MARK

CONTRACT: QUARMBY CONSTRUCTION  
WAKEFIELD WATERFRONT. BLDG 20  
TITLE: BEAMS.  
RELEASED FOR FABRICATION/ERECTION  
SIGNED: DATE:  
DRAWN BY: JHS  
CHK'D BY: ISA  
DRG No: 07/18/SW26